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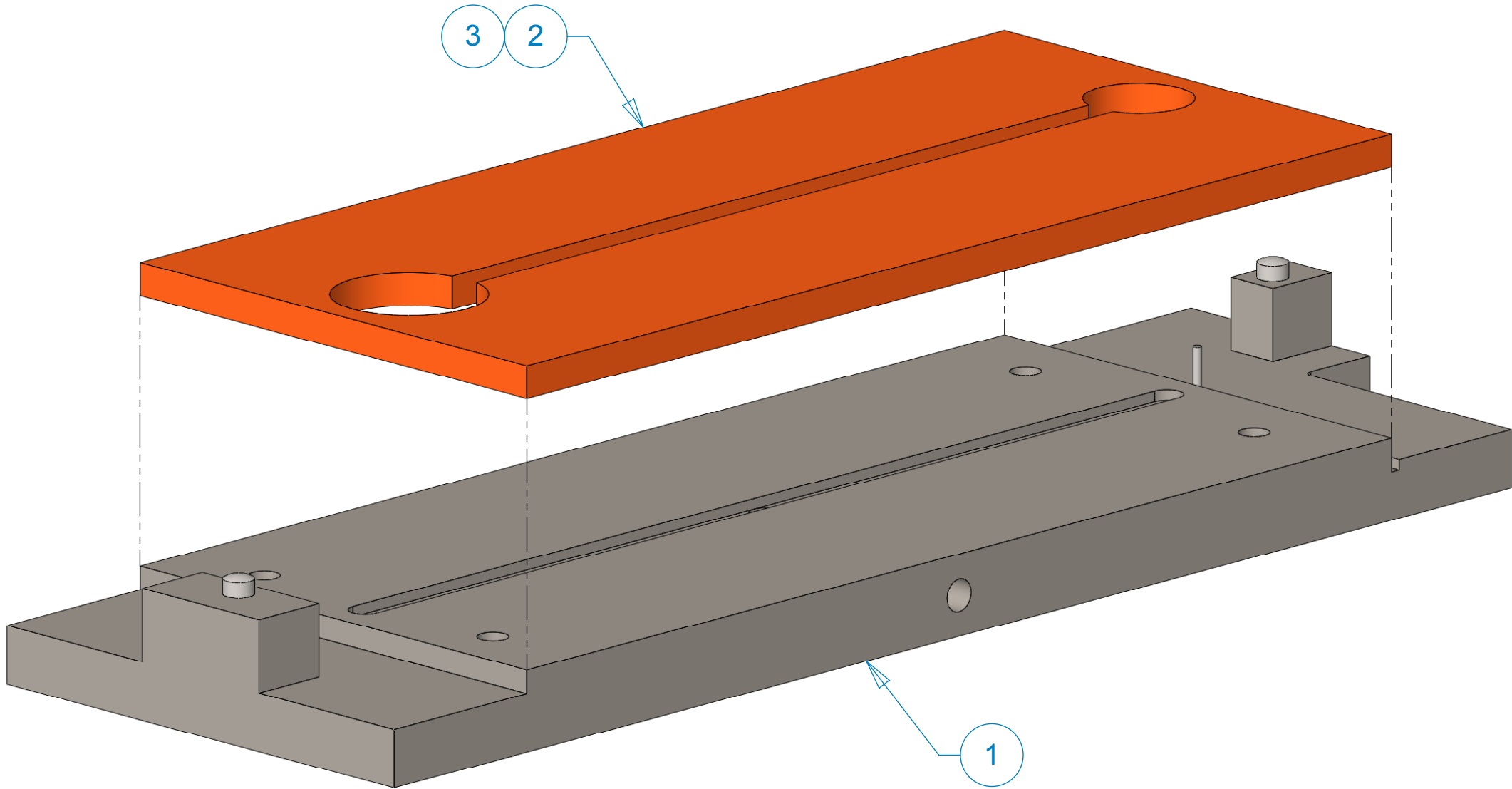
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

D

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B

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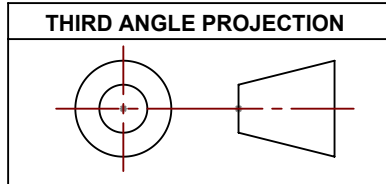
B

A

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST			
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	111-PHX-02-5216-1	Station 2,3,4 Thermal Mount Placement Jig
2	1	111-PHX-02-5217-1	Station 2,3,4 Thermal Mount Placement Jig Sealing Rubber
3	AR		Adhesive

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	<div><i>HYTEC, INC</i></div> <div>TITLE</div> <div>PHENIX CENTRAL UPGRADE FVTX DETECTOR STATION 2,3,4 THERMAL MOUNT PLACEMENT JIG BONDED A SSEMBLY</div>																				
DECIMALS X = +/- .5 X = +/- .1 XX = +/- .01 XXX = +/- .001	ANGULAR X = +/- .30° .XX = +/- .15° SURFACE FINISH = 250																						
FINISH		<table><tr><th></th><th>SIGNATURE</th><th>DATE</th></tr><tr><td>Designer</td><td>Roger L. Smith</td><td>5/6/2010</td></tr><tr><td>Drawn</td><td>Roger L. Smith</td><td>5/6/2010</td></tr><tr><td>Checked</td><td>Walt Sondheim</td><td>5/25/2010</td></tr><tr><td>Engineer</td><td>RJ Ponchione</td><td>5/6/2010</td></tr><tr><td>Approved</td><td>Walt Sondheim</td><td>5/25/2010</td></tr></table>		SIGNATURE	DATE	Designer	Roger L. Smith	5/6/2010	Drawn	Roger L. Smith	5/6/2010	Checked	Walt Sondheim	5/25/2010	Engineer	RJ Ponchione	5/6/2010	Approved	Walt Sondheim	5/25/2010	DWG. NO.	SIZE	SHEET NO.
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PART NO. 111-PHX-01-5215-1			111-PHX-01-5215	D	1 of 1																		
			SCALE 2:1	REVISION																			

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